Steps to upload your PLC program to PLC

- 1. Copy the project file onto anywhere on your computer, unzip it if it's zipped. The project file should have a extension name as "wcp".
- 2. Install "PLC Editor" on your computer.
- Power on PLC, use a USB cable (USB on one end, Micro USB on the other end) to hook up the PLC to your computer.
 Note: This kind of USB Cable is not included in the package but easily found everywhere, most of SatNav Devices, Android Mobile Phones including Samsung use this kind of cable for charging and data transfer.
- Inside "PLC Editor", Open the project file first, then click menu "Transfer Setup" to set up communication, then click menu "Write to PLC" to upload the file, as showed on the pic below.

3. Open the Project File				2. Set up communication			1						
PLC(P) View Help													
PLC Type	Paste 4) Undo Cut (P Redo Copy	** ** F 新 # F	Comment Statement	Compile	Edit Mode Monitor Mode(R) Monitor Edit(W)	Transfer Setup	 ▲ Read from PLC ▲ Write to PLC Verify With PLC 						
Project	Edit	Ladder Symbol	Label	Program	Program Mode	0							
Ladder (Eidt) X													

5. When "Write to PLC" is clicked, a window would pop up.

○ Read(R)	Vrite(W)	○ Verify	(C)	O Delete(D)	
Param+Prog(P)	Sele	ct All(A)		Cancel all select(N)	
Module Name/Data Name	Det	ail Uplo	oad blo	Comment Setup	
LXCPU/LX3V				Default	
🖮 🔄 PLC Data				Deroute	
🖨 🗹 Program			Memory Setup:		
MAIN				Defeut	
🖨 🗹 Parameter				Derault	
PLC Parameter				Program Size (
🖻 🖳 Device Comment				real/capacity)	
				126 / 8000	

- 6. Choose the left most button out of the three to have both "Program" and "Parameter" ticked, leave "Device Comment" empty.
- 7. Press "Execute" to upload, choose to run the program right away. Then you are all set to test.