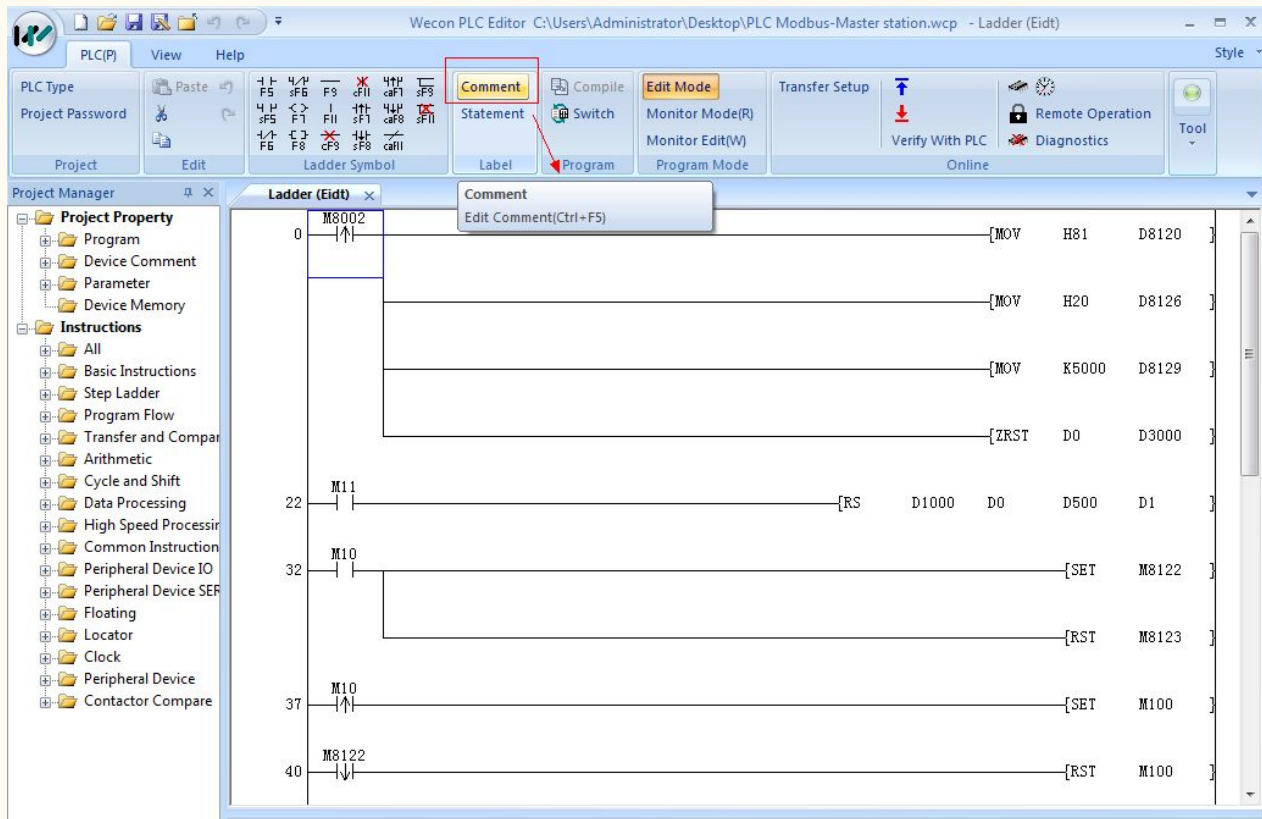


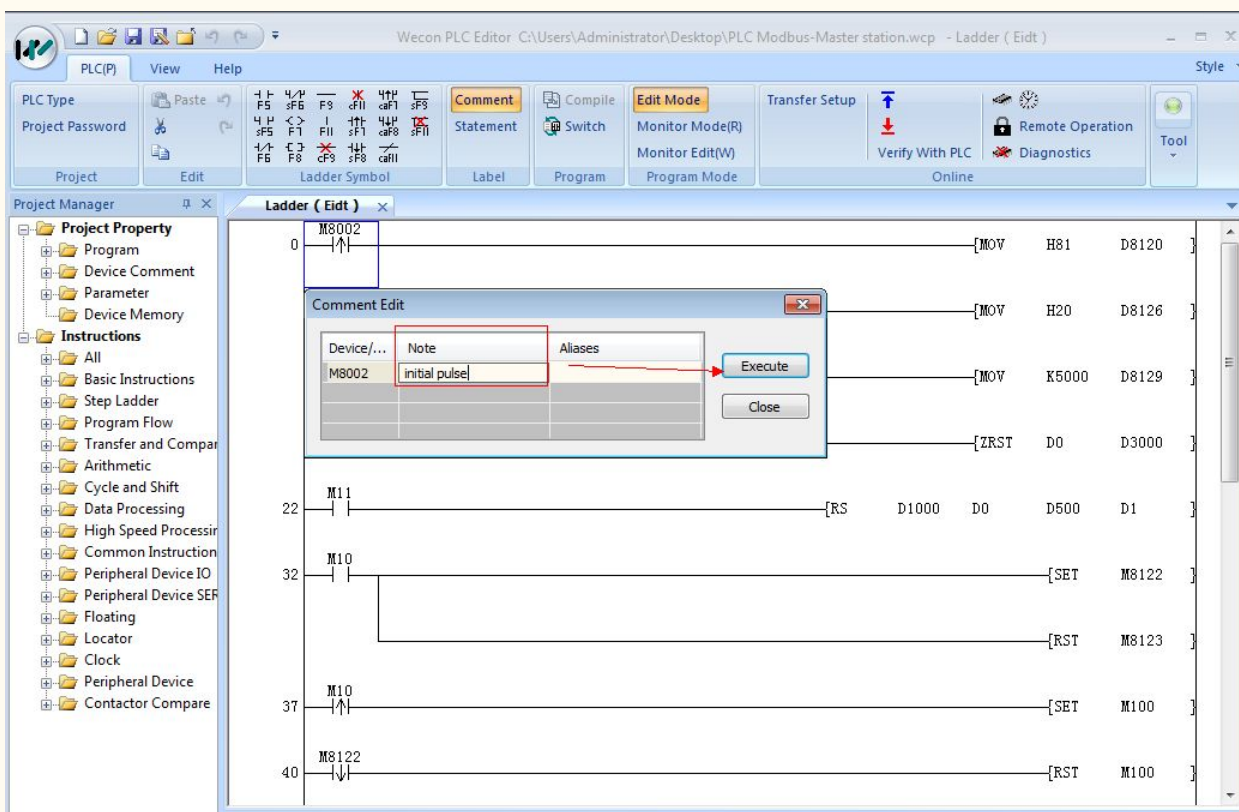
How to add comment and statement

1. Comment

Open a existing PLC project, click the tag in following red box.



Then double click on the any instruction you like to add comment.



2. Statement

Click the tag “Statement” and double click the instruction block to add statement

