

WECON

Programming



WECON Technology Co., Ltd.

Website: <http://www.we-con.com.cn/en>

Technical Support: chengxf@we-con.com.cn

Skype: Jason.chen842

Phone: 86-591-87868869

SRET Instructions

1. Instruction Description

Mnemonic	Function	Operands	Program steps
		D	
SRET	Returns operation from a subroutine program	N/A Automatically returns to the step immediately following the CALL instruction which activated the subroutine.	SRET: 1 step

2.Operation:

SRET signifies the end of the current subroutine and returns the program flow to the step immediately following the CALL instruction which activated the closing subroutine.

Points to note:

- SRET can only be used with the CALL instruction.
- SRET is always programmed after an FEND instruction - please see the CALL instruction for more details.

3.PLC monitor

